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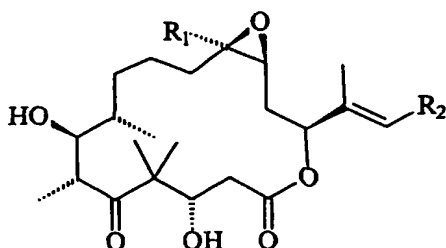
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(54) Title: A NEW PROCESS FOR THE PREPARATION OF EPOTHILONE DERIVATIVES, NEW EPOTHILONE DERIVA-
TIVES AS WELL AS NEW INTERMEDIATE PRODUCTS FOR THE PROCESS AND THE METHODS OF PREPARING SAME



(9)

(57) Abstract: The present invention provides a synthesis for the
preparation of epothilone derivatives of formula (9) wherein R1 is
methyl, and R2 has the meaning of an unsubstituted or substituted
aryl, an unsubstituted or substituted heteroaryl or an unsubstituted
or substituted heterocyclic radical fused to a benzene nucleus, and
salts thereof, and intermediates for the synthesis of a compound of
formula (9).

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